

Safety Data Sheet

according to the United Nations GHS (Rev. 10, 2023)

Issue date: 29/09/2025 Revision date: 29/09/2025 : Version: 1.0

SECTION 1: Identification

1.1. GHS Product identifier

Product form Mixture

Product name Molykote TP-42 Paste

Product code BU ET&A

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Use of the substance/mixture Lubricants and additives Recommended use For professional use only

1.4. Supplier's details

Supplier Department issuing data specification sheet

Credimex AG Hilti AG

Untere Gründlistrasse 7 Feldkircherstraße 100
CH-6055 Alpnach FL 9494 Schaan
Switzerland Liechtenstein
T +41 41 666 29 49 T +423 234 2111

SDSQuestion-EU@dupont.com product.compliance-power.tools@hilti.com

1.5. Emergency phone number

Emergency number Emergency CONTACT (24-Hour-Number):

GBK GmbH Global Regulatory Compliance

+49 (0)6132-84463

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification according to the United Nations GHS

Skin corrosion/irritation Not classified On basis of test

data
Serious eye damage/eye irritation Not classified
Practical
experience
Specific target organ toxicity (single exposure) Not classified
Practical
experience

Full text of H-statements: see section 16

2.2. GHS Label elements, including precautionary statements

Labelling according to the United Nations GHS

No labelling applicable

2.3. Other hazards which do not result in classification

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

Name	Product identifier	%	Classification according to the United Nations GHS
Calcium dihydroxide	CAS-No.: 1305-62-0	25 – 60	Acute toxicity (oral) Not classified Acute toxicity (inhalation:dust,mist) Not classified Skin corrosion/irritation, Category 2, H315 Serious eye damage/eye irritation, Category 1, H318 Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation, H335 Hazardous to the aquatic environment – Acute Hazard Not classified Hazardous to the aquatic environment – Chronic Hazard Not classified
white mineral oil (petroleum)	CAS-No.: 8042-47-5	10 – 40	Flammable liquids Not classified Acute toxicity (oral) Not classified Aspiration hazard, Category 1, H304 Hazardous to the aquatic environment – Chronic Hazard Not classified
Polybutene	CAS-No.: 9003-29-6	5 – 25	Flammable liquids Not classified Acute toxicity (oral) Not classified Acute toxicity (dermal) Not classified Aspiration hazard, Category 1, H304

Full text of H-statements: see section 16

SECTION 4: First-aid measures

4.1. Description of necessary first-aid measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel unwell, seek medical

advice (show the label where possible).

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing. Allow the victim to rest. If

experiencing respiratory symptoms: Call a poison center or a doctor.

First-aid measures after skin contact Wash skin with plenty of water.

First-aid measures after eye contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Consult an ophthalmologist if irritation persists. Rinse mouth. Do NOT induce vomiting. Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects No additional information.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically.

First-aid measures after ingestion

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SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media Water spray. Alcohol-resistant foam. Carbon dioxide. Dry powder.

Unsuitable extinguishing media Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Explosion hazard No direct explosion hazard.

Reactivity in case of fire Decomposition products may be a hazard to health.

Hazardous decomposition products in case of fire Metallic oxides. Carbon oxides (CO, CO2). Phosphorus oxides. Formaldehyde.

5.3. Special protective actions for fire-fighters

Firefighting instructions Exercise caution when fighting any chemical fire. Use extinguishing agent suitable for

surrounding fire. Use water spray or fog for cooling exposed containers. Prevent fire fighting

water from entering the environment.

Protection during firefighting Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Prevention Measures for Secondary Accidents No additional information available.

6.1.1. For non-emergency personnel

Protective equipment Wear recommended personal protective equipment. **Emergency procedures** Ventilate spillage area. Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

Emergency procedures Ventilate area. Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and materials for containment and cleaning up

For containment Using a clean shovel, put the material in a dry container and cover without compressing it. Methods for cleaning up

Mechanically recover the product. Soak up spills with inert solids, such as clay or

diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

Dispose of materials or solid residues at an authorized site.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Other information

Precautions for safe handling Ensure good ventilation of the work station. Wear personal protective equipment. Do not get

> in eyes, on skin, or on clothing. Avoid repeated or prolonged skin contact. Do not breathe vapours, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area

to prevent formation of vapour.

Do not eat, drink or smoke when using this product. Always wash hands after handling the Hygiene measures

product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Keep in a cool, well-ventilated place away from heat.

Storage conditions Keep dry. Keep away from heat and direct sunlight. Keep container closed when not in use.

Keep only in original container.

Incompatible products Oxidizing agent.

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Incompatible materials

Sources of ignition. Direct sunlight.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Monitoring methods	
Monitoring methods	A specific exposure sampling method is not available.

8.2. Appropriate engineering controls

Appropriate engineering controls Ensure good ventilation of the work station.

Environmental exposure controls Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment (PPE)

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection In case of repeated or prolonged contact wear gloves

Eye protection Chemical goggles or safety glasses
Skin and body protection Wear suitable protective clothing

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment

Solid

Personal protective equipment symbol(s)



Physical state





8.4. Exposure limit values for the other components

No additional information available

SECTION 9: Physical and chemical properties

9.1. Basic physical and chemical properties

Appearance Pasty Colour white. Odour odourless Not available Odour threshold Not available Melting point Freezing point Not available Not available Boiling point Not available Flammability Lower explosion limit Not applicable Upper explosion limit Not applicable Flash point 160 °C Auto-ignition temperature Not applicable Decomposition temperature Not available Not available Not available pH solution Not applicable Viscosity, kinematic (calculated value) (40 °C) Partition coefficient n-octanol/water (Log Kow) Not available Vapour pressure Not available

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Vapour pressure at 50°C

Density

Relative density

Relative vapour density at 20°C

Solubility

Not available

Particle size

Not available

Not available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reacts with oxidising compounds.

10.4. Conditions to avoid

No additional information available.

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

1-butene.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)

Acute toxicity (dermal)

Acute toxicity (inhalation)

Not classified

Not classified

Calcium dihydroxide (1305-62-0)	
LD50 oral rat	> 2000 mg/kg bodyweight (OECD 425: Acute Oral Toxicity: Up-and-Down Procedure, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 oral	7340 mg/kg
LD50 dermal rabbit	> 2500 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, 24 h, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 6.04 mg/l (OECD 436: Acute inhalation toxicity-acute toxic class method, 4 h, Rat, Male / female, Experimental value, Inhalation (dust), 15 day(s))
white mineral oil (petroleum) (8042-47-5)	
LD50 oral rat	> 5000 mg/kg bodyweight (Equivalent or similar to OECD 401, Rat, Male / female, Readacross, Oral, 14 day(s))
LD50 dermal rabbit	> 2000 mg/kg bodyweight (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Read-across, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 5 mg/l air (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Read-across, Inhalation (aerosol), 14 day(s))

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Polybutene (9003-29-6)	
LD50 oral rat	> 10000 mg/kg (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rat	> 2000 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 15 day(s))
LD50 dermal rabbit	> 10250 mg/kg
LC50 Inhalation - Rat	> 19.17 mg/l air (EPA OPPTS 870.1300: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (vapours), 14 day(s))
Skin corrosion/irritation	Not classified.
Serious eye damage/irritation	Not classified.
Respiratory or skin sensitization	Not classified
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive toxicity	Not classified
STOT-single exposure	Not classified.
Calcium dihydroxide (1305-62-0)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	Not classified
Aspiration hazard	Not classified

SECTION 12: Ecological information

12.1. Toxicity	I oxicity
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Ecology - general The product is not considered harmful to aquatic organisms nor to cause long-term adverse

effects in the environment.

Hazardous to the aquatic environment, short-term

Not classified

Hazardous to the aquatic environment, long-term

(chronic)

Not classified

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Calcium dihydroxide (1305-62-0)		
LC50 - Fish [2]	457 mg/l Marine water fish	
LC50 - Other aquatic organisms [1]	158 mg/l marine water crustacean Crangon septemspinosa Say	
EC50 72h - Algae [1]	184.57 mg/l	
ErC50 algae	184.57 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)	
NOEC chronic crustacea	32 mg/l (Crangon septemspinosa)	

12.2. Persistence and degradability

Molykote TP-42 Paste		
Persistence and degradability	No additional information available.	
Calcium dihydroxide (1305-62-0)		
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
white mineral oil (petroleum) (8042-47-5)		
Persistence and degradability	Not readily biodegradable in water.	

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Polybutene (9003-29-6)	
Persistence and degradability	Not readily biodegradable in water.
12.3. Bioaccumulative potential	
Molykote TP-42 Paste	
Bioaccumulative potential	Not established.
Calcium dihydroxide (1305-62-0)	
Bioaccumulative potential	Not bioaccumulative.
white mineral oil (petroleum) (8042-47-5)	
BCF - Other aquatic organisms [1]	1216 l/kg (BCFBAF v3.01, Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Kow)	4.3 (Estimated value, KOWWIN)
Bioaccumulative potential	Potential for bioaccumulation (500 ≤ BCF ≤ 5000).
Polybutene (9003-29-6)	
Bioaccumulative potential	Not bioaccumulative.
12.4. Mobility in soil	
Molykote TP-42 Paste	
Mobility in soil	No additional information available
Calcium dihydroxide (1305-62-0)	
Surface tension	72 mN/m (20 °C, 0.1 %, OECD 115: Surface Tension of Aqueous Solutions)
Ecology - soil	Adsorbs into the soil.
white mineral oil (petroleum) (8042-47-5)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.6 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Low potential for adsorption in soil.
Polybutene (9003-29-6)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.44 – 8.13 (log Koc, Calculated value)
Ecology - soil	Low potential for mobility in soil.
12.5. Other adverse effects	
Ozone	Not classified
Other adverse effects	No additional information available
Other information	Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation Disposal must be done according to official regulations.

Waste treatment methods Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations Disposal must be done according to official regulations.

Product/Packaging disposal recommendations Dispose in a safe manner in accordance with local/national regulations.

Ecological waste information Avoid release to the environment.

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Additional information

Do not re-use empty containers.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID /

ADR	IMDG	IATA	RID
14.1. UN number or ID number			
Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

SECTION 16: Other information

 Issue date
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Abbreviations and acronyms ACGIH - American Conference of Government Industrial Hygienists

ADN - European Agreement concerning the International Carriage of Dangerous Goods by

Inland Waterways

ADR - European Agreement concerning the International Carriage of Dangerous Goods by

Road

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Other information

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ATE - Acute Toxicity Estimate

BCF - Bioconcentration factor

BLV - Biological limit value

BOD - Biochemical oxygen demand (BOD)

CAS-No. - Chemical Abstract Service number

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

COD - Chemical oxygen demand (COD)

CSA - Chemical safety assessment

DMEL - Derived Minimal Effect level

DNEL - Derived-No Effect Level

EC-No. - European Community number

EC50 - Median effective concentration

ED - Endocrine disruptor

EN - European Standard

EWC - European waste catalogue

IARC - International Agency for Research on Cancer

IATA - International Air Transport Association

IMDG - International Maritime Dangerous Goods

LC50 - Median lethal concentration

LD50 - Median lethal dose

LOAEL - Lowest Observed Adverse Effect Level

Log Kow - Partition coefficient n-octanol/water (Log Kow)

Log Pow - Partition coefficient n-octanol/water (Log Pow)

MAK - maximum workplace concentration

NOAEC - No-Observed Adverse Effect Concentration

NOAEL - No-Observed Adverse Effect Level

NOEC - No-Observed Effect Concentration

N.O.S. - Not Otherwise Specified

OECD - Organisation for Economic Co-operation and Development

OEL - Occupational Exposure Limit

OSHA - Occupational Safety Health Administration

PBT - Persistent Bioaccumulative Toxic

PNEC - Predicted No-Effect Concentration

PPE - Personal protection equipment

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS - Safety Data Sheet

STP - Sewage treatment plant

TF - Technical function

ThOD - Theoretical oxygen demand (ThOD)

TLM - Median Tolerance Limit

TWA - Time Weighted Average

VOC - Volatile Organic Compounds

vPvB - Very Persistent and Very Bioaccumulative

UFI - Unique Formula Identifier

None.

Full text of H-statements: Acute Tox. Not classified (Dermal) Acute toxicity (dermal) Not classified Acute Tox. Not classified (Inhalation:dust,mist) Acute toxicity (inhalation:dust,mist) Not classified Acute Tox. Not classified (Oral) Acute toxicity (oral) Not classified Aquatic Acute Not classified Hazardous to the aquatic environment – Acute Hazard Not classified Aquatic Chronic Not classified Asp. Tox. 1 Aspiration hazard, Category 1

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Full text of H-statements:		
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
Eye Dam./Irrit. Not classified	Serious eye damage/eye irritation Not classified	
Flam. Liq. Not classified	Flammable liquids Not classified	
Skin Corr./Irrit. Not classified	Skin corrosion/irritation Not classified	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	
STOT SE Not classified	Specific target organ toxicity (single exposure) Not classified	
H304	May be fatal if swallowed and enters airways	
H315	Causes skin irritation	
H318	Causes serious eye damage	
H335	May cause respiratory irritation	

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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